

RILSAN® BES BLACK PR

PA11-P, EHL, 22-005

Rilsan® BES BLACK PR resin is a polyamide 11 produced from a renewable source. This black grade is plasticized and designed for extrusion.

PROPERTIES	DRY / COND	UNIT	TEST STANDARD
MECHANICAL PROPERTIES			
Yield Stress	- / 27	MPa	ISO 527-1/-2
	- / 3920	psi	
Yield Strain	- / 32	%	ISO 527-1/-2
Nominal Strain at Break	- / >50	%	ISO 527-1/-2
Shore D Hardness, after 15 s	63 / *	-	ISO 868
Charpy Impact Strength, +23°C	- / No Break	kJ/m ²	ISO 179/1eU
Charpy Impact Strength, -30°C	- / No Break	kJ/m ²	ISO 179/1eU
Charpy Notched Impact Strength, +23°C	- / No Break	kJ/m ²	ISO 179/1eA
Charpy Notched Impact Strength, -30°C	- / 10	kJ/m ²	ISO 179/1eA
	- / 4.76	ftlb/in ²	
THERMAL PROPERTIES			
Melting Temperature, 10°C/min	182 / *	°C	ISO 11357-1/-3
OTHER PROPERTIES			
Density	1050 / 1050	kg/m ³	ISO 1183
	1.05 / 1.05	g/cm ³	

MAIN APPLICATIONS:

- Fluid transportation
- Tubing for use in motor vehicle

PACKAGING:

This grade is delivered dried in sealed packaging (25 kg bags, 44 lb bags, 1000 lb rigid containers) ready to be processed.

SHELF LIFE:

Two years from the delivery. For any use above this limit, please refer to our technical services.

Processing conditions:

- Typical melt temperature (Min / Recommended / Max) : 230°C / 250°C / 280°C.
- Drying time and temperature (only necessary for bags opened for more than two hours) : 4-6 hours at 80-90°C.

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PROCESSING Profile Extrusion, Other Extrusion	Headquarters: Arkema France 420 rue d'Estienne d'Orves 92705 Colombes Cedex France T +33 (0)1 49 00 80 80 hpp.arkema.com
DELIVERY FORM Pellets	Arkema Inc. – High Performance Polymers 900 First Avenue King of Prussia, PA 19406 Tel.: +1 610 205 7000 hpp.arkema.com
REGIONAL AVAILABILITY North America, Europe, Asia Pacific, South and Central America, Near East/Africa	

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